

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

RICH COOL-1 COMPOUND

RichardsApex RICH COOL-1 CPD is a light viscosity, soluble oil, weighing approximately 7.4 pounds per gallon.

RICH COOL-1 is a water soluble oil specifically formulated for work with nonferrous metals. It has good resistance to hard water problems and exhibits low foaming properties.

RICH COOL-1 contains no sulfur or chlorine and for added safety, the base oils are made up of severely hydrotreated oils. It contains preservatives for better metal protection and longer emulsion life.

RECOMMENDED USES:

MACHINING

Use 1 part of **RICH COOL-1** to 20 – 30 parts of water for nonferrous metals.

QUENCH SYSTEMS

0.5% - 2% Emulsions of **RICH COOL-1** imparts a thin, protective coating on the metal and protects it from tarnishing.

BILLET CUTOFF

Use 1 part of **RICH COOL-1** to 15 parts of water.